TJ's Packaging

19950 177th St NW, Big Lake, MN 55309 • 763-241-2022

Distributed by TJ's Packaging

Rollbag R785 Automatic Bagger

All-Electric Tabletop Automatic Bagging System

The Rollbag™ R785 is a unique, all-electric tabletop automatic poly bagger. This compact automatic bagger uses the same electronics as our larger floor standing baggers, delivering a dependable, industrial quality, multi-shift packaging solution. Using an advanced control system, the R785 is able to operate at a rate of up to 40 bags/min, ensuring that machine speed is not the limiting factor in your packaging operation.



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Operating Benefits

- Operate with a footswitch, by hand, or in auto cycle mode
- Adjustable height articulating load shelf to support the bag during packaging (13” max bag length)
- Seal flattener fingers minimize wrinkles in the seal area by stretching the bag prior to selling
- Print directly on the next bag being fed out or print and apply a label (optional)
- Compact design takes up minimal footprint in the packaging area
- 7” color touchscreen with user-friendly interface and clear prompts

Set-Up Benefits

- Utilizes Rollbag pre-opened bags-on-a-roll for quick bag size changes and easy set-up
- PLC with job storage, batch counters, packaging statistics, and login-in levels
- Ceramic heating element for fast start-up

Maintenance Benefits

- Off the shelf modular components for easy replacement
- Remote networking capability for improved troubleshooting
- Self-diagnostics ensure quick problem solving
- Quick service access to all electrical components
- Comprehensive 3 year warranty (optional)

Safety Benefits

- Zero force seal bar closing virtually eliminates the chance of injury
- Low power consumption design (500 Watts)
- CE compliant design for improved safety and troubleshooting

Options

- Air Expeller – This device presses against the bag prior to sealing, removing excess air as well as minimizing wrinkles in the seal with large bags. Ideal when there is no vent hole in the bag or when packing bulky items in poly mailers.
- Integrated Thermal Transfer Printer – An integrated 203dpi industrial thermal transfer printer. With this option you can print directly on the next bag to be fed out.
- Label Printer Applicator – An integrated 203dpi industrial label printer applicator. With this option you can automatically print and then apply a label onto the next bag to be fed out.
- FBA Seller Package – Fulfillment made easy with the label template and the equipment to add your label information for each bag to be labeled and sealed.
- Easy Touch Start Sensor – Start the sealing cycle with an optical sensor for improved ergonomics.
- Extended Length Bag Support – Designed to support bags longer than 15” in length
- Wide Support Shelf – 3” width instead of standard 2”, to help support wider products

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- Chain Bags – Create a strip of packaged bags. Set the number of bags to be sealed without separation (eg. 5). The last bag will be separated a new one will be fed out
- Bag Open Sensor – For use in automatic feeding, this sensor detects if a bag is open and ready to accept product
- Machine Stand - Adjustable height stand. Available with casters to move machine around. Also available in motorized height adjustment version, which adds abililty to use incline outfeed conveyor

Technical Specifications

Speed:	Up to 40 bags/min (up to 30 bags/min with printer)
Bag Width:	2" – 12"
Bag Length:	3” – 20”
Bag Gauge:	1 – 4 mil (10” max roll diameter)
Seal Width:	1/8”
Seal Bar Opening:	4”
Dimensions:	26” W x 18” D x 24” H (24” D with label printer applicator)
Weight:	105 lbs
Electrical	120V, 5A
Warranty	1 year limited warranty, extendable up to 3 years when exclusively using Rollbag brand material

Model & Price:

Rollbag R785 BASE UNIT
Automatic Bagger $ 17,425

Base unit price shown. Options must be configured - call TJ's Packaging at 763-241-2022 or email orders@tjpackaging.com for pricing.

Rollbag R785 + Integrated Label Printer Applicator
203 dpi, 4" max label width, 2” min label height, up to 2 hours for one session of virtual start-up support 25,895

Rollbag R785 + Integrated Thermal Transfer Printer (print directly on the bag)
203 dpi, 4" max width, up to 2 hours for one session of virtual start-up support 27,480

Options & Pricing:

Training Options

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On-Site Start-Up & Training	$ 3,830
Virtual Start-Up Support (up to 2 hrs)	560
Printing Options	
Labeler Upgrade Kit – enables field-ready label applicator installation in the future	5,480
Wi-Fi Kit – Upgrade kit that allows for a WLAN connection	570
RFID Encoding – Upgrade label applicator to encode RFID tags (specify UHF or HF/NFC)	3,840
305 dpi Printhead Upgrade (requires thermal transfer or label printer applicator)	1,105
FBA Seller Package (includes barcode scanner, keyboard, and 2”x2” label template)	1,795
Stand Options	
Machine Stand	915
Casters for Machine Stand	155
Motorized Adjustable Height Stand with Casters (22” – 34” from floor)	2,960
Additional Options	
Air Expeller – Foam (Bag Deflator)	890
Easy Touch Cycle Start Sensor — Magnetic Mount	1,190
Extended Length Bag Support	670
Wide Support Shelf (3” instead of 2”)	165
Chain Bags (pack bags in a strip)	1,415
220 Volt Wiring	485
Spare Parts Kit (level 1)	360

Additional options or customization is offered to meet various packaging applications. Please contact TJ's Packaging for details.

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Start-Up & Training:

Virtual start-up support (up to 2 hours) is available for a flat rate of $560. If the customer is not opting for on-site start-up and training then virtual start-up support is recommended for customers that do not already have this model of machine at their facility. When ordering machines with a printer, one session of up to 2 hours of virtual start-up support per end-user site is included with the order.

Prices Quoted Are Firm For 30 Days From Date Of Quotation

FOB: Plant, Berea, OH

Current Lead Time: Approximately 3-4 business weeks after purchase order and payment[1]

Payment Terms: Credit card or 100% due prior to shipment.

[1] Dependent on final machine configuration